



Maritec Tanker Management Pvt Ltd
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MAINTENANCE BULLETIN

10th Feb 2019

TO: Fleet

SUBJECT: Maintenance of Cargo Tank -Domes

The following steps must be taken after carrying out any maintenance on the Cargo Tank Domes which could have affected their water tight integrity.

Before commencement of any operation please ensure the tank is empty.

Once the maintenance or repair as applicable has been completed proceed as per the following:

- Do a risk assessment.
- Inform the Ship Management Office for approval prior to undertaking the test
- Close the dome cover and gently tighten it.
- Ensure that all valves and any other openings to the tank are closed.
- Open the IG Valve to the tank / tanks as applicable.
- Ensure that the manometer on the IG line is reading correctly (this can be done by calibrating the gauge prior to the test)
- Ensure that the manometer on the PV valve breaker is showing zero.
- Start the IG Blower on the 'fresh air' mode.
- Observe the pressure building up in the tank.
- Check for any air leakages from the tank dome – tighten cover if necessary.
- Once the pressure has reached the maximum value to which the PV valves have been set, stop the IG fan.
- Gradually release the pressure.
- Once the test has been completed report the results to the Office.

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